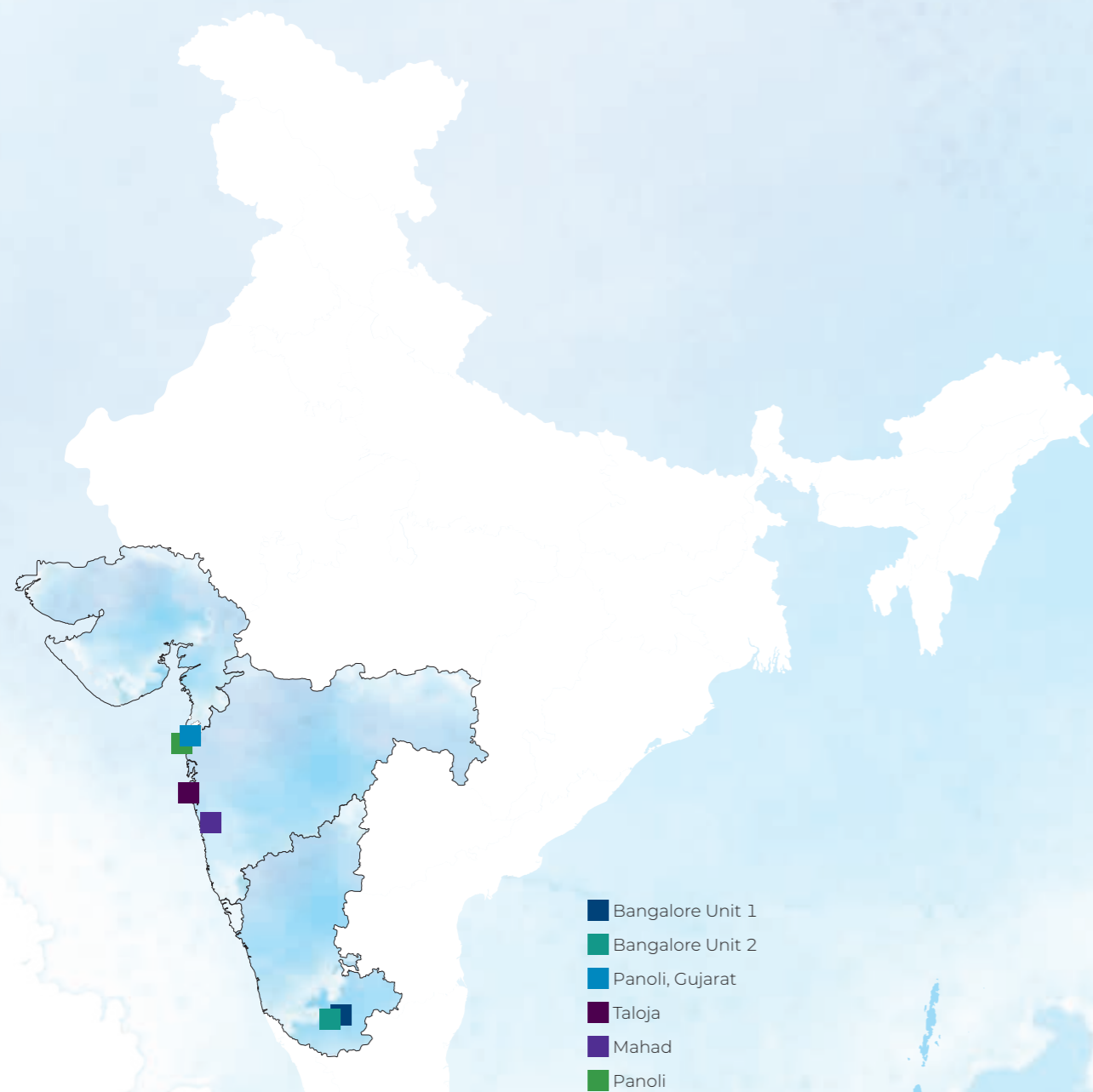


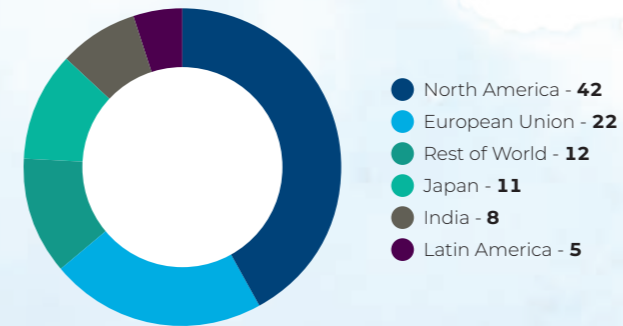
Our Network of Excellence

We have five manufacturing sites and a world-class R&T centre that cater to domestic and international markets with offices across USA, Europe, India, and Japan.



Note: Map not to scale.

Revenue Mix across Markets (2023-24)
(%)



Manufacturing Capabilities

Pharmaceuticals—Kilo Lab—R&T, Pune

Bangalore Unit 1, Karnataka » APIs and Advanced Intermediates 74,800 m² SITE AREA	Bangalore Unit 2, Karnataka » APIs and Intermediates 8,000 m² SITE AREA	Panoli, Gujarat » APIs and Intermediates 84,600 m² SITE AREA
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Note: One pilot plant in Unit 1 Bangalore for the Pharma business.

Crop Protection—Kilo Lab—R&T, Pune

Taloja, Maharashtra » Fungicides, insecticides, and intermediates 60,000 m² SITE AREA	Mahad, Maharashtra » Fungicides, herbicides, and intermediates 27,000 m² SITE AREA	Panoli, Gujarat » Fungicides, insecticides, and intermediates 36,700 m² SITE AREA
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Note: One pilot plant in Taloja for the Crop Protection business.